Approved For Release 2002/10/31: CIA-RDP89B00980R000200180060-8 **ENGINEERING STUDY** X 1 / C - 132 LOCKHEED CALIFORNIA COMPANY CHANGE PROPOSAL DATE WSPO X AFFECTS: X PROJECT 24 JULY 1962 PART NO. & MODEL OR TYPE PART OR LOWEST SUBASSEMBLY NAME OF MAJOR COMPONENT EJECTION SEAT SYSTEM CATAPULT TITLE OF PROPOSAL: QUALIFICATION OF ROCKET POWER CATAPULT P/N 2202-11 NATURE OF PROPOSAL: to contract a qualification test program on the P/N 2202-11 CATAPULT AS OUTLINED ON PAGES 2 & 3. REASON FOR PROPOSAL: TO QUALIFY THE ROCKET POWER P/N 2202-11 CATAPULT FOR USE IN THE RJECTION SEAT SYSTEM. ESTIMATED COST AND TIME INVOLVED : STAT (qualification Testing) 6 Weeks ES ADDITIONAL FUNDING REQUIRED: NONE SP-1923 ESTIMATED COST FOR KITS OR PARTS: CP ADDITIONAL FUNDING REQUIRED ; ITEMS AFFECTED BY PROPOSAL: OPERATING PROCEDURE MISSION EFFEC-TIVENESS WEIGHT OR WEIGHT & BALANCE MAINTE-NANCE PROCEDURE SERVICE SAFETY PERFORM-INTER TOOLS & SUPPORT EQUIPMENT FLIGHT MAINTE-CHANGE-ABILITY NANCE MANUAL X EST. MAN/HRS. REQ'D. TO ACCOMPLISH CHANGE IN FIELD NONE SOURCE OF PARTS FOR KIT AVAILABILITY WEEKS AFTER APPROVAL

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PROJEC

STAT

DISPOSITION OF SPARES AFFECTED

NONE

QUALIFICATION TEST PROGRAM

- (a) Inspection All units, cartridges and details.
- (b) X-Ray (36 units + cartridges).
- (c) Vibration six units Procedure XII MIL-E-5272C except as noted below:

Run entire 9 hours @ 200°F on 2 units.

Run entire 9 hours @ 70°F on 2 units.

Run entire 9 hours @ -65°F on 2 units.

- (d) Shock Test 6 units per Proc. V MIL-E-5272C.
- (e) Drop Test 6 units per Paragraph 4.5.11 of MIL-C-25918.
- (f) Static Firing 30 units, 10 @ +200°F, 10 @ ambient and 10 @ -65°F. Units which were vibrated to be fired at same temperature at which they were vibrated. Shock and Drop units to be fired, 2 each at -65°F, +70°F and +200°F.
- (g) Lock Shut 6 units to be fired locked shut at 70°F.
- (h) Leakage Test All 90 cartridges.
- (i) Static Fire 10 Cartridges at 70°F in a closed bomb with 70 cubic inches volume.
- (j) High Temperature Test 10 Cartridges 50 hours @ 200°F.
 Disassemble, inspect and discard 5 Cartridges. Fire 5 @ 70°F.
- (k) Low Temperature Test 10 Cartridges 20 hours at -65°F

 Disassemble, inspect and discard 5 Cartridges. Fire 5 @ 70°F
- (1) Temperature Shock Test 10 Cartridges per Proc. I of

 MIL-E-5272C. Disassemble, inspect and discard 5 Cartridges.

 Fire 5 @ +70 F.

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QUALIFICATION TEST PROGRAM (cont)

- (m) Humidity Test 10 Cartridges per Proc. I of MIL-E-5272C.

 Disassemble, inspect and discard 5 Cartridges. Fire 5 @ +70 F.
- (n) Salt Spray Test 10 Cartridges per Proc. I of MIL-E-5272C.

 Disassemble, inspect and discard 5 Cartridges. Fire 5 @ +70°F.
- (o) Sand and Dust Test 10 Cartridges per Proc. I of MIL-E-5272C.

 Disassemble, inspect and discard 5 Cartridges. Fire 5 @ +70°F.
- (p) Vibration Tests 10 Cartridges per Proc. XII MIL-E-5272C except the temperatures to be 200°F, +70°F and -65°F equally divided.
 - Disassemble, inspect and discard 5 Cartridges. Fire 5 @ +70°F.
- (q) Shock Test 10 Cartridges per Proc. V MIL-E-5272C.

 Disassemble, inspect and discard 5 Cartridges. Fire 5 @ +70°F.